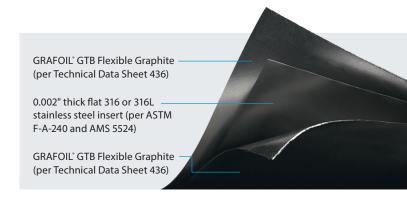


GHR Metal-Reinforced Laminate

TECHNICAL DATA SHEET 130

Product Family - Laminates (Metal-Reinforced)

- · GHR GTB with Flat Stainless Steel
- GHE GTB with Tanged Stainless Steel
- TG-251 GTC with Thicker Low-Carbon Steel



Applications

GRAFOIL® GHR material is suitable for standard industrial fluid sealing applications.

- Chemical
- Petrochemcial
- Refinery

- · Steam Service
- Cryogenic Applications
- ASME Class 150 & 300 Flanges

Aramid fibers

LOAD BEARING ABILITY High Temperature Creep Relaxation (BS1-F125) Temperature (C°) 0 50 100 150 200 250 300 350 400 0 50 100 150 200 250 300 350 400 1.5 mm GRAFOIL GHR 1.5 mm Compressed nonasbestos SBR/Aramid fibers 1.5 mm Compressed nonasbestos NBR/ Aramid fibers NBR/synthetic fibers

100 80 Leak Rate (ml/min) 60 40 20 1000 1500 2000 2500 4640 Gasket Load (psi) 1.5 mm GRAFOIL GHR 1.5 mm Compressed nonasbestos SBR/Aramid fibers 1.5 mm Compressed nonasbestos NBR/ 1.5 mm Compressed

nonasbestos NBR/synthetic fibers

SEALABILITY (MODIFIED DIN3535)

While maintaining an effective seal, GRAFOIL® material exhibits virtually no creep relaxation. As a result, the need for periodic bolt tightening is greatly reduced.

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GRAFOIL® GHR METAL-REINFORCED LAMINATE

Typical Properties*

CHARACTERISTIC	TYPICAL VALUE
Thickness of Laminate	0.032" (0.81 mm) 0.062" (1.57 mm) 0.125" (3.15 mm)
Width	39.4" (1000 mm)
Length	39.4" (1000 mm) 100' (30.5 m) to 500' (152.4 m) for ≤ 0.062" thickness
Bulk Density (Graphite)	70 lb/ft³ (1.12 g/cc)
Compressibility at 5000 psi (35 MPa) load	40%
Recovery after 5000 psi (35 MPa) load	15%
Creep Relaxation Method: BSI-F125 at 6391 psi (44.1 MPa) load up to 400°C	<3% for 70 lb/ft³
Sealability Method: Mod DIN 3535 at 580 psi N2 at 32 MPa load	<1.5 ml/min for 70 lb/ft³
Tensile Strength	3800 psi (26.31 MPa) additive of steel and GRAFOIL® flexible graphite
Temperature Use Range	-400°F to 975°F (-240°C to 525°C)
Resistance in #3 Oil Thickness increase Weight change	<12% <35%
Resistance in #1 Oil Thickness increase Weight change	<8% <33%
Certification	Certify to Grade

Notes:

ASME Gasket Factors

• "m" Factor: 2

"y" Stress: 900 psi (6.22 MPa)

Max Gasket Unit Load: 24,000 psi (165.87 MPa)

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 $^{{}^\}star \text{Properties listed are typical and cannot be used as accept/reject specifications}.$

^{+1 (800) 253.8003 (}Toll-Free in USA) | +1 (216) 529.3777 (International) www.neograf.com | info@neograf.com